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## **SUPPLEMENT TO CERTIFICATE No. CF5228**

### **SUPPLEMENT No. 506891**

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This supplement is issued as an amendment to the Certificate of which it constitutes an integral part. It should be read in conjunction with the Certificate and any other supplements in force at the time.

## **DOORPAC LIMITED**

**Unit 6 Ranskill Court, Sheffield, S9 5FZ**  
**Tel: 01142 561615 Fax: 01142 561612**

### **CERTIFIED PRODUCTS**

Doorpac Limited – CF5228

### **SCOPE OF SUPPLEMENT**

#### **Decorative Grooves and Timber Inserts**

Door assemblies as approved under CERTIFIRE certificate of approval, CF5228 may incorporate hardwood inserts with maximum overall dimensions 10 mm wide by 10 mm deep.

The hardwood inserts shall have a minimum density of 640kg/m<sup>3</sup> (excluding Beech) and shall be bonded into recesses within the door leaf using PVA or Urea Formaldehyde adhesive.

The hardwood inserts may be centrally grooved to include a groove with maximum dimensions 5 mm wide by 4 mm deep.

The hardwood inserts and grooves may extend to the full height / width of the door leaf and be included to one or both faces.

Where hardwood inserts / grooves are included, the door leaf thickness is required to be increased to 54 mm, utilising a Strebor 54 blank.

Where hardwood inserts / grooves are included, the door leaf is required to be lipped in hardwood min 8 mm thick to all four leaf edges. The hardwood shall have a min density of 640kg/m<sup>3</sup> (excluding Beech).

Hardwood inserts shall not be positioned closer than 95 mm from the door leaf edge.

A minimum 200 mm margin is required between parallel hardwood inserts.

Hardwood inserts may intersect both horizontally and vertically.





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#### Dropseals

Door assemblies as approved under CERTIFIRE certificate of approval, CF5228 may incorporate CERTIFIRE approved dropseals with maximum overall dimensions of 35 mm high by 14 mm wide.

Additionally, CF5228 CERTIFIRE approved door assemblies may incorporate Sealed Tight Solutions STS422GT dropseals with overall dimensions of 35 mm high by 14 mm wide.

Dropseals shall be fitted centrally within the bottom edge of door leaves.

**All other scope relating to doorset design and configuration should comply with CF5228 accordingly.**

Issued for and on behalf of CERTIFIRE

P Duggan – Manager

Issued: 10<sup>th</sup> September 2021

Valid to: 9<sup>th</sup> September 2026

